## SUBJECT: COMPARISON OF GRADE 2-35H and CINDUS THERMOFLEX HIGH VOLTAGE SECONDARY LEAD WIRE INSULATION

|  | GRADE 2-35H | CINDUS THERMOFLEX |
| :---: | :---: | :---: |
| Apparent Density: ASTM D374/646 (Gms/cc) | 0.25 | . 44 |
| Basis Weight: ASTM D646 (Lbs./M sqft) | 25.0 | 50.0 |
| Tensile Strength: ASTM D828 MD (lbs./in.) CMD | $\begin{gathered} 37 \\ 20 \end{gathered}$ | $\begin{aligned} & 45 \\ & 15 \end{aligned}$ |
| Stretch under Tension ASTM D828-MD (\%) CMD | $\begin{aligned} & 65 \\ & 12 \end{aligned}$ | $\begin{aligned} & 30 \\ & 25 \end{aligned}$ |
| Thickness: $\quad$ ASTM D374 (Inches) | . 019 | . 020 |
| Moisture Content: ASTM D202 (\%) | 6.0 | 6.0 |
| Nitrogen Content: ASTM D202 (\%) | 1.9 | 2.4 |
| Dielectric Strength: ASTM D149 (KV/mil)(Oil) | 0.65 | 1.06 |
| $\begin{aligned} & \text { Ash Content: ASTM D202 } \\ & (\mathrm{mS}) \end{aligned}$ | <1 | <1 |
| Tensile Retention after Aging (IEEE 57,100 Annex A) 165degrees $C 29$ days | 50\%-60\% | 88\% |
| Partial Discharge (KV) | 2.4 | 8.0 |

