



## **CINDUS CORPORATION**

## **CORPORATE OFFICES**

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## SUBJECT: COMPARISON OF GRADE 2-35H and CINDUS THERMOFLEX HIGH VOLTAGE SECONDARY LEAD WIRE INSULATION

|                                                                          | <b>GRADE 2-35H</b> | CINDUS THERMOFLEX |
|--------------------------------------------------------------------------|--------------------|-------------------|
| Apparent Density: ASTM D374/646 (Gms/cc)                                 | 0.25               | .44               |
| Basis Weight: ASTM D646 (Lbs./M sqft)                                    | 25.0               | 50.0              |
| Tensile Strength: ASTM D828 MD                                           | 37                 | 45                |
| (lbs./in.) CMD                                                           | 20                 | 15                |
| Stretch under Tension ASTM D828-MD (%) CMD                               | 65<br>12           | 30<br>25          |
| Thickness: ASTM D374 (Inches)                                            | .019               | .020              |
| Moisture Content: ASTM D202                                              | 6.0                | 6.0               |
| Nitrogen Content: ASTM D202 (%)                                          | 1.9                | 2.4               |
| Dielectric Strength: ASTM D149<br>(KV/mil)(Oil)                          | 0.65               | 1.06              |
| Ash Content: ASTM D202 (mS)                                              | <1                 | <1                |
| Tensile Retention after Aging (IEEE 57,100 Annex A) 165degrees C 29 days | 50%-60%            | 88%               |
| Partial Discharge (KV)                                                   | 2.4                | 8.0               |